

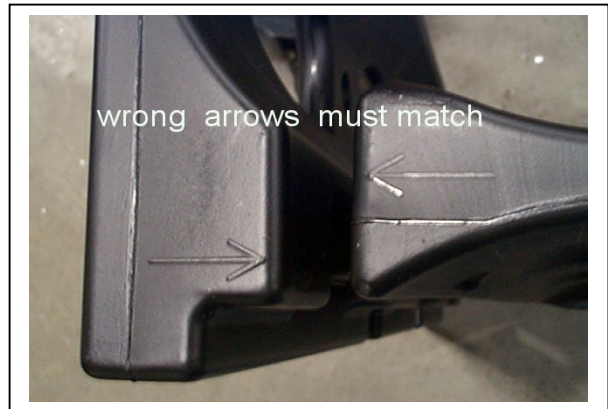
# Houston Wire Works Aqua Stacker Assembly Instructions

Tools required 1-Rubber Mallet, 1-9/16" Ratchet & Socket 1- 9/16 Wrench

A. Arrows must line up



B. Arrows not aligned properly



C. Install side panel to base panel with mallet, make note of arrows, see ( A )

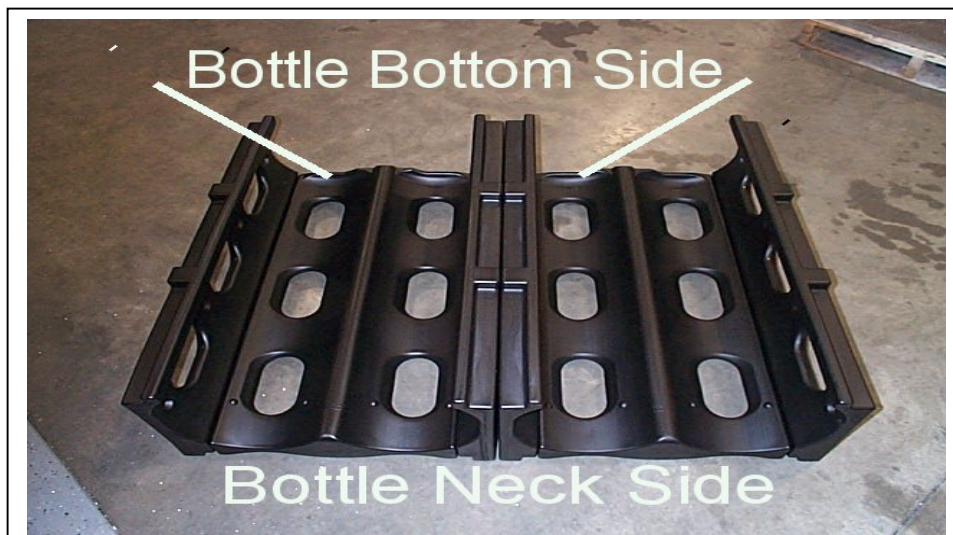


D. Install opposite side panel, Make note of arrows, see ( A )



After assembly of two units, Lay 2 racks on floor side by side, Please make note of bottle neck side and bottle bottom side of rack, see (E)

E.



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**Assembly Instructions**

**With racks side by side, insert 3/8 bolts and washers in holes, Front and back of unit, see ( F )**

**F. Insert bolt with washer**



**G. Install 3/8 lock nut with washer**



**H. Tighten nuts. Caution do not over tighten nuts , see ( H ) over tighten will damage unit and bottles.**



**DO NOT Stack higher than three units high**  
**Aqua Stacker unit consist of 1 - S/S Pallet Base and**  
**5 - Aqua Racks ( 40 Bottles )**